Mahindra Rise. **Construction Equipment**

ROAD MASTER 675

Performance - Quality - Customer Focus - Prosperity

Mahir

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Optimized Solution for the Developing World

Road Infrastructure & Current Motor Graders in India vs the Developed Countries



In India 139 km of Rural Roads are built/upgraded every day against 25 km of NH/SH

• Motor Graders in India are dominated by imports & foreign manufacturers • Models being sold are made for the developed world • Too large and hence grossly underutilized • Too expensive and hence non-viable for most road projects • Resulting in very low sales volume inspite of the large quantum of road work

Indian Road Construction Scenario & Contractor Issues





Road Construction Scenario

Labour Intense

Suboptimal Methods

Miss fit Machinery

Absence of tailor made equipment leads to sub-optimal methods with limited mechanization and large labour force deployment resulting in following major contractor issues:



Availability & Control of Labour in Large Numbers



Quality of Roads



Speed of Road Making



Name of Work - Upgradation of s.K. sgbeulgaon raje to Pedgaon Lenth - 7 K.m Cost - 471.49 Lakh Syear maintenance Cost - 44.85 Lakhts Work - 2006/2014 to 19/9/2015 Maintenance - 2009/2015 to 19/09/2020 Name Of Contractor - M/s. Y.V.Fargade & Co. Work Executed by - M/s.Executive Engineer, MRRDA, PMGSY, Pune Govt. of Maharashtra



Made For India by India

Conventiona

motor graders have optimal utilization only

for development of 69

roads in India

- Study of rural roads and infrastructure in India conducted over a year
- 500+ customers, road contractors and other eco system entities interacted across 13 states
- 20,000+ man days of product development
- 6,000+ hours of extensive testing in different location across India in various applications
- Designed by 5,000+ strong Mahindra R&D team
- Made in Mahindra's world class Chakan plant
- Robotic welding for key structural components

Affordable Uncompromised Mechanization

Performance

- Powerful and proven Mahindra DiTEC engine
- Moldboard designed to suit required productivity & durability
- Hydraulic multi-function capability with two independent hydraulic pumps
- Torque converter type clutch & Power shuttle transmission

Customer Focus

- \blacksquare New equipment category tailored for small \diagup medium roads & upgrade projects
- DiGiSense to put the customer in-charge of the machine
- ROPS/FOPS Canopy inline with international standards for Operator Safety
- Toll Free Customer Care number for providing quick & reliable effective service
- 60+ Strong dealer network for quick availability of genuine spare parts

Quality

- Best-in-class aggregates
- "Built by Mahindra" precision welded & high quality steel structures
- Grader Duty (G2) tyres for better traction and longer life in tough conditions
- Full blade visibility from Operator station for superior grading finish
- Ability to maintain consistent camber & layer thickness leading to improved road quality

Prosperity

- Freedom from labour intense & sub-optimal methods of spreading & grading
- Optimal productivity allows on-time project completion leading to higher revenue
- Right equipment to build good quality roads reducing maintenance cost
- Optional Dozer Blade & Ripper for additional productivity
- Lowest operating & maintenance cost allowing for higher profits





G75 Compared to Sub Optimal Methods

	180% Speed of Work	30 Labours Equivalent			
	Lower Road Maintenance Cost	Higher Operator Comfort			
	G75 Compared to Conventional Motor Graders				
	50% Productivity	35%Product Cost			
	40% Operating Cost	0% Quality Compromise			

Key Specifications

Mahindra DiTEC BSIII Engine

- 79.95 HP Power @ 2300 rpm
- Max. Speed: 38kmph
- Fuel Efficiency: 6 to 7 l/h*
- Productivity: 60 cum/hr*

Operator Comfort

- Spacious canopy Lockable storage
- Mobile charging
- Ergonomic Controls

60 lpm, 180 bar pressure

Vehicle Weight

- GVW: 7740 kgs
- FAW: 2060 kgs
- RAW: 5680 kgs

Carraro Power Shuttle Transmission

- 4WD Transmission (4 speed)
- Steering mounted F/R switch
- Torque Converter Type Clutch

Precision Hydraulics

- 2 X 21 cc tandem gear pump
 - All 6 wheels of equal size

Wheels

- Tyres: 13X24 12 PR G2 Grader Duty Tyres
- 10 micron return line filter Load holding check valve
- Moldboard Dimensions (mm)
- 2600 + (2 X 200 mm Extension) (W) X 516 (H) X 16 (T)
- Max. Blade Cutting Angle: 25.6°
- Max. Blade Rotation Angle: 30°
- Blade Side Shift: 513 mm
- Cutting Edge: 16 mm (T), 3 Parts
- Material: High Strength Steel

Maior Dimensions Turning Radius: 10 meter

Optional Fitments:

- 1.98 meter Dozer
- 5 type Ripper

Refill Capacities Hvdraulic Tank: 50 Liters @ 2000 hr

- Fuel Tank: 85 Liters
- Engine Coolant: 17 Liters @ 1000 hr
- Engine Oil: 13.5 Liters @ 500 hr
- Transmission : 16 Liters @ 1000 hr
- Middle Axle / Rear Axle (Differential): 14.5 Liters @ 1500 hr
- Middle Axle / Rear Axle (Final Drive): 1.5 Liters (on each side) @ 1500 hr

Note: *Depending on site condition and operator skill







Sales and Service Support





Tecnical Specifications

Engine					
Model		Mahindra Ditec 4805 IA BSIII CEV			
Form of air aspiration		Turbocharged			
No of cylinders		4			
Bore		96 mm.			
Stroke		122 mm.			
Displacement		3532 cc.			
High idle rpm		2500 rpm.			
Low ideal rpm		850 rpm.			
Cooling system		Water cooled			
Type of fuel		Diese			
Gross horse powe	•	58.8	W (79.	95 HP) @ 2300 rpm.	
Peak gross torque		306 N	Im@130	00-1700 rpm.	
Electrical system v	oltage	12 V			
Operating Spec	ificatio	n			
Gross vehicle weig		7740	kg.		
FAW		2060			
RAW		5680			
Speed @ gear (kmp	h)	Forwa		Reverse	
	1st	4.5 to	6.0	6.0 to 7.5	
	2nd	7.5 to	9.0	9.0 to 10.5	
	3rd	17.5 t	17.5 to 19.5		
	4th	34.01	to 38.0		
Turning redius out:	side tyres	8 R1		10 m	
Steering angle inne	er wheel			45°	
Steering angle out	er wheel			32°	
Moldboard					
Base length of MB	2600 mr	m			
Thickness of Mold					
Blade height	Jourano		H1	9 516 mm.	
-		_		5 010 mm.	
Cutting Edge (k	lade)				
Stondord Longth o	Cutting	Edgo	14/0	2600 mm. (3 Piece cutting edge)	
Standard Length o	Luccing	Euge	W8	(1100 + 1100 + 400)	
				3000 mm.	
ength of Cutting E	dge with		W8"	(4 Piece cutting edge)	
Side Extensions				(1100+1100+400+400)	
Width of Cutting E	dge			152 mm.	
Thickness of Cuttir			16 mm.		
End Bit					
Width			С	200 mm.	
			U		
Thickness				16 mm.	
Blade pull force (kg			3500 max		
Blade down force (3500 max	

Distance-between middle & rear axle	l	.9	1850	mm.
Distance-between front & middle axle	е /	4	4300	mm.
Wheel base	L	.3	5225	mm.
Distance - Front axle to moldboard - Blade base	l	.12	1691	mm.
Transport length	L	_1	7835	mm.
Ground clearance below front axle be	am I	118	528 r	mm.
Minimum ground clearance	H	44	467 1	nm.
Max vehicle height	ł	H1	3290	mm.
Track width - Front	١	NЗF	1674	mm.
Track width - Rear	١	NЗR	1654	mm.
Width-Outside front tires	١	N1F	2021	mm.
Width- Outside rear tires	١	N1R	2001	mm.
Width - Transport (without blade extensions)	١	NW7	2327	mm.
Width - Transport (with blade extensions)	١	NW7	" 2667	mm.
Distance outside front tyres and blad (without blade extensions)	le E	3	153 r	nm.
	le f	3"	323 n	nm.
(with blade extensions)	le f	3"	323 n	nm.
(with blade extensions)				nm.
(with blade extensions)	le l A8	3	D° from	
(with blade extensions) Blade Range Circle rotation angle	A8 Hydr	3 tr aulic	D° from ansvers	e of Vehicl s with no
Distance outside front tyres and blad (with blade extensions) Blade Range Circle rotation angle Circle drive Blade side shift (LH/RH)	A8 Hydr	3 tr aulic mech	D° from ansvers cylinders	e of Vehicl s with no
(with blade extensions) Blade Range Circle rotation angle Circle drive Blade side shift (LH/RH) Blade tilt angle/Bank cut angle (LH/RH) at ground level measured	A8 Hydr end	3 tr raulic mech 5 5	D° from ansvers cylinders anical st	e of Vehicl s with no oppers
(with blade extensions) ² Blade Range Circle rotation angle Circle drive	A8 Hydr end W15	3 tr naulic mech 5 5 (2	D° from ansvers cylinders anical st 13 mm.	e of Vehicl s with no oppers)
(with blade extensions) Blade Range Circle rotation angle Circle drive Blade side shift (LH/RH) Blade tilt angle/Bank cut angle (LH/RH) at ground level measured on blade Blade tilt angle/Bank cut angle (LH/RH) at ground level measured	A8 Hydr end W15 A9	3 tr raulic 5 5 (a (a	D° from ansvers cylinders anical st 13 mm. 20°/15°	e of Vehicl s with no oppers) D°) 40°
(with blade extensions) Blade Range Circle rotation angle Circle drive Blade side shift (LH/RH) Blade tilt angle/Bank cut angle (LH/RH) at ground level measured on blade Blade tilt angle/Bank cut angle (LH/RH) at ground level measured on drawbar	A8 Hydr end W15 A9	3 tr mech 5 5 (2 (2	D° from ansvers cylinders anical st 13 mm. 20°/15° 25.6°/20 prward	e of Vehicl s with no oppers)]]]]]]]]]]]]]]]]]]
(with blade extensions) Blade Range Circle rotation angle Circle drive Blade side shift (LH/RH) Blade tilt angle/Bank cut angle (LH/RH) at ground level measured on blade Blade tilt angle/Bank cut angle (LH/RH) at ground level measured on drawbar Blade pitch angle at ground line Blade without extension outside front tyres with blade positioned	A8 Hydr end W15 A9 A9" A11	3 tr mech 5 5 (2 (2 Fr B 2	D° from ansvers cylinders anical st 13 mm. 20°/15° 25.6°/20 prward ackward	e of Vehicl s with no oppers) D°) D°) 15° n.

Transmission	
Model Name	Carraro 4WD Transmission
Gear Ratlos	Forward / Reverse
1st	5.603 / 4.643
2nd	3.481 / 2.884
3rd	1.585 / 1.313
4th Torque converter ratio	0.793 / 0.657 2.64
	2.04
Front Axle	
Туре	None Driven, Steerable, Central Pivoted
Loading Capacity (TON)	8
Middle Axle	
Туре	Driven, Non-Steerable, Rigid
Reduction ratio, Differentia	al 2.75
Reduction wheel end	6.932
Total reduction ratio	19.04
Rear Axle	
Туре	Driven, Non-Steerable, Central Pivoted
Reduction ratio, Differentia	al 2.75
Reduction wheel end	6.932
Total reduction ratio	19.04
Tyres & Wheels	
Tyre Spec	13 X 24 - 12 PR
SLR	600
DLR	603
Wheel Rim size	9 X 24
Tyre Pressure (mrf)	
	44 psi
Brakes	
Service brake type	Foot operated hydraulically actuated oil immersed disc in middle axle
	Hand operated, mechanically actuated oil immersed disc in middle axle
Steering	
	Power Steering
Steering valve	Load sensing with priority valve 200 cc
Steering valve	

Electrical 12 V System voltage Battery rating 12 V. 100 AH 12 V. 90 Amp Alternator type **Hydraulics** System Open centre Fixed displacement Tandem Gear Pump, Pump type 21 cc + 21 cc Max pump flow rate 46 Liters @ 2300 rpm Max working pressure 180 bar Refill gty 50 liters System capacity 60 liters Other feature Load holding with pressure relief valves for lift and sensing cylinder Service Capacities Hydraulic tank 50 Liters @ 2000 hrs Fuel tank 85 Liters 17 Liters @ 1000 hrs Engine coolant 13.5 Liters @ 500 hrs Engine oil Transmission 16 Liters @ 1000 hrs Middle Axle or Rear Axle 14.5 Liters @ 1500 hrs (Differential) for each axle Middle Axle or Rear Axle 1.5 Liters (on each wheel end) (Final Drive) @ 1500 hrs **Optional Fitments** 5 Tyne Ripper

Manufacturing Facility

Dozer



1.98 meter Width

Technical specifications, features are subjected to change without prior notice. Image used are for representative purpose only. Accessories shown may not be a part of the standard product. Actual colours may very. E&O.E, "Standard exclusions apply. For further details on the warranty, please contact your dealer. * According to government approved independent agency, under manufacturer standard PER/VEH/21 certified at 1450 RPM. #When compared to a standard excavation cycle. ## Value measured under specific measuring condition.

Е

300 mm.

Upward

15° Downward 15°

Max Blade cut depth below ground D

at nominal blade angle

Attachment oscillation angle

Note: Technical specifications, features are subject to change without prior notice. Images used are for representative purposes only. Accessories shown may not be a part of the standard product. Actual colors may vary E &O.E. All dimensions are variable within +/- 5%

Mahindra Construction Equipment

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